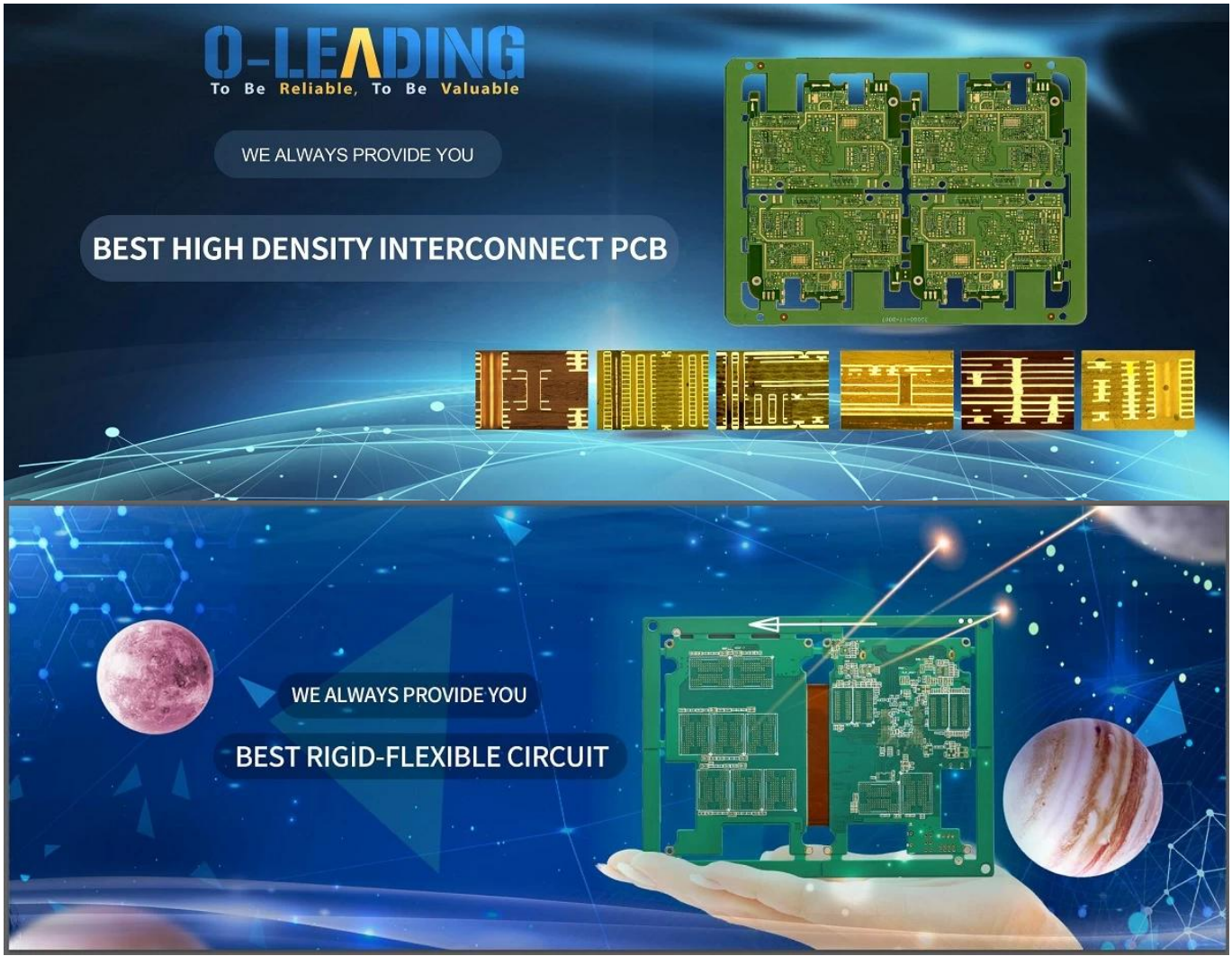
Welcome to O-leading

O-Leading strives to be your one stop solution partner in EMS supply chain, including PCB design , PCB fabrication and PCB assembly (PCBA),We provide some of the most advanced PCB technology, including HDI PCBs,multilayer PCBs, Rigid-Flexible PCBs.We can support from quick turn prototype to medium & mass Production. (**OEM Electronic Printed Circuit Board Manufacturer Electronic Controller Board**)

In general, our global customers are very impressed with our services:Rapid response, competitive price and quality commitment.Providing more valuable technical service and overall solution is the way O-leading forward.

Looking to the future, O-leading will concentrate on the innovation and development of electronics manufacturing technology as always, and make persistent efforts on PCB & PCBA one-stop service to provide first-class services and create more value for our customers.

PLEASE CLICK THESE FOR MORE INFORMATION**Control Board Design and Manufacturing Pcb and PCBA Assembling**

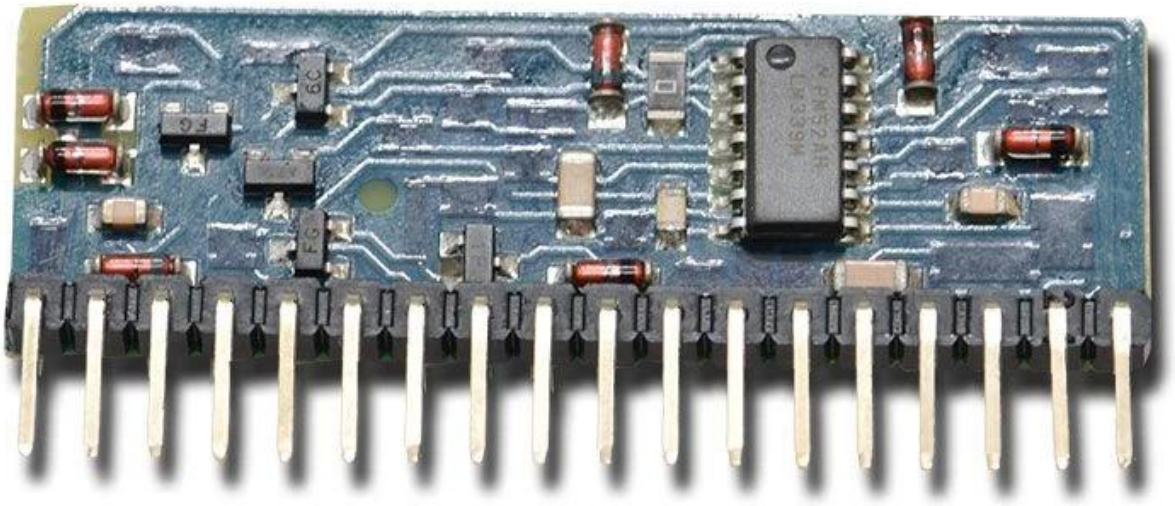


Product Description

TOP QUALITY PCBA

O-LEADING

To Be Reliable, To Be Valuable

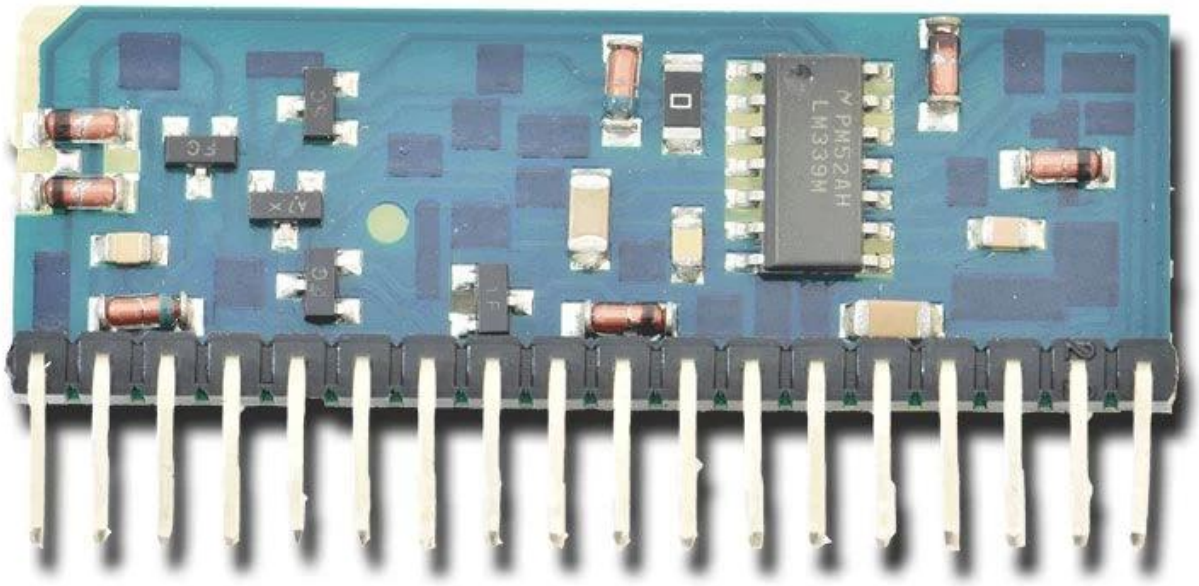


MAKE YOUR IDEA COME TRUE

TOP QUALITY PCBA

O-LEADING

To Be Reliable, To Be Valuable



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TOP QUALITY PCBA

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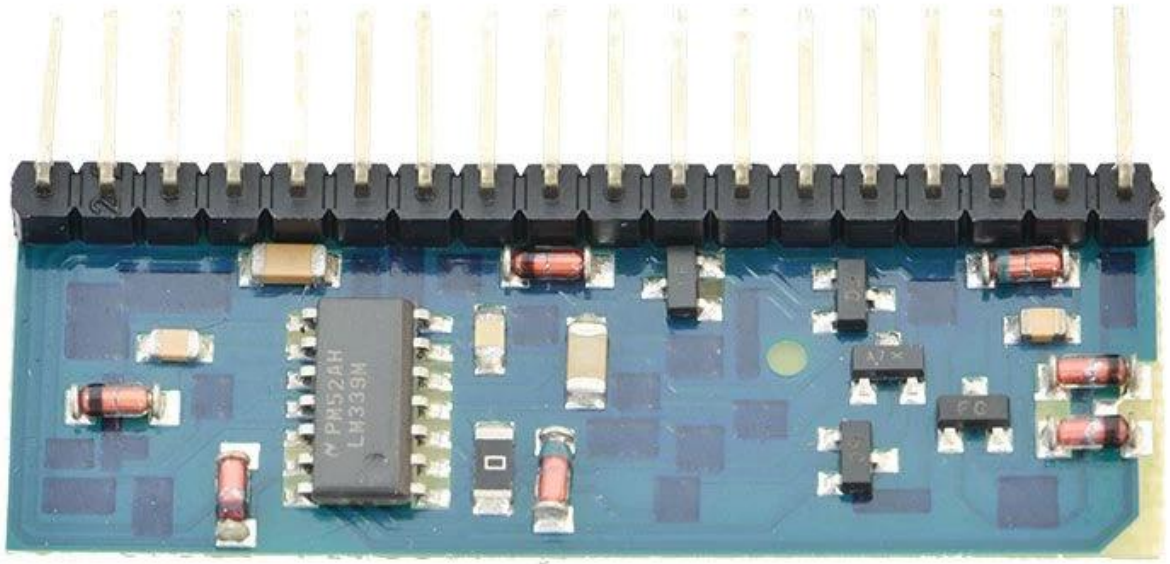

MAKE YOUR IDEA COME TRUE

TOP QUALITY PCBA

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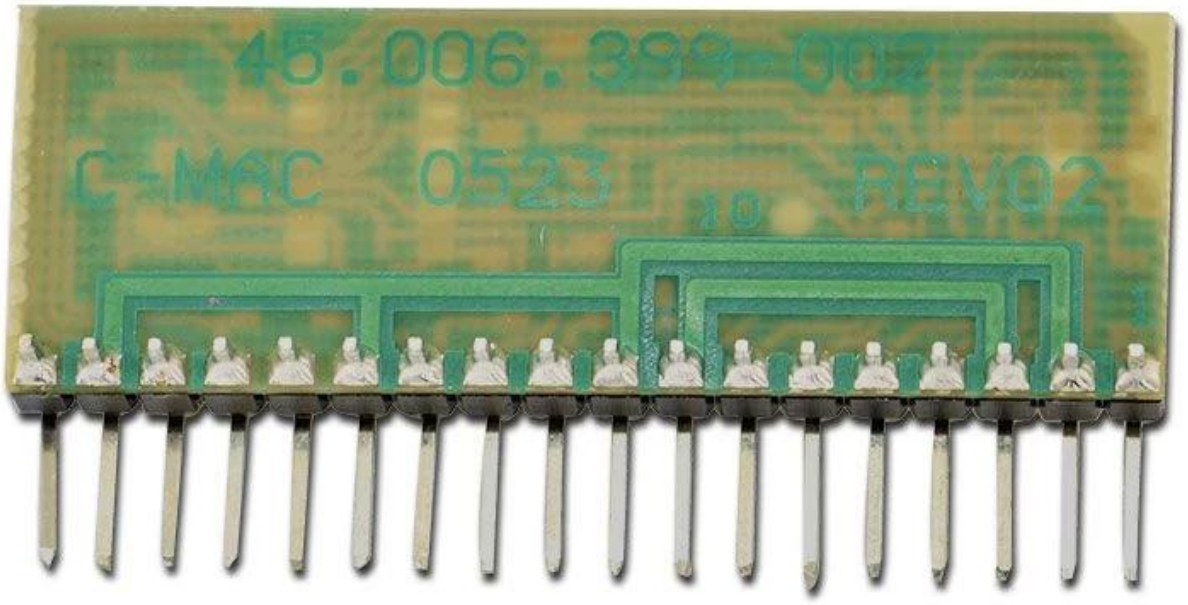
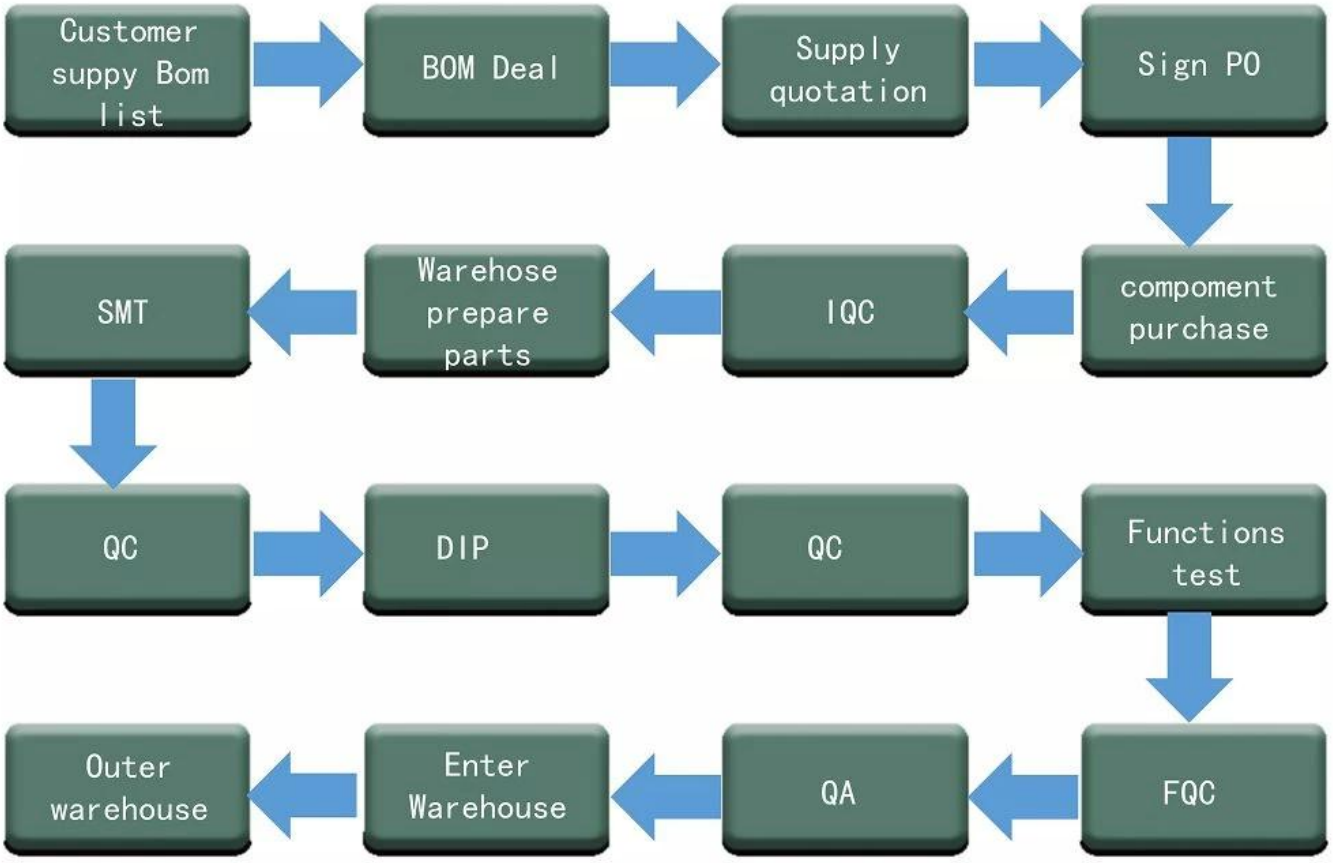


MAKE YOUR IDEA COME TRUE

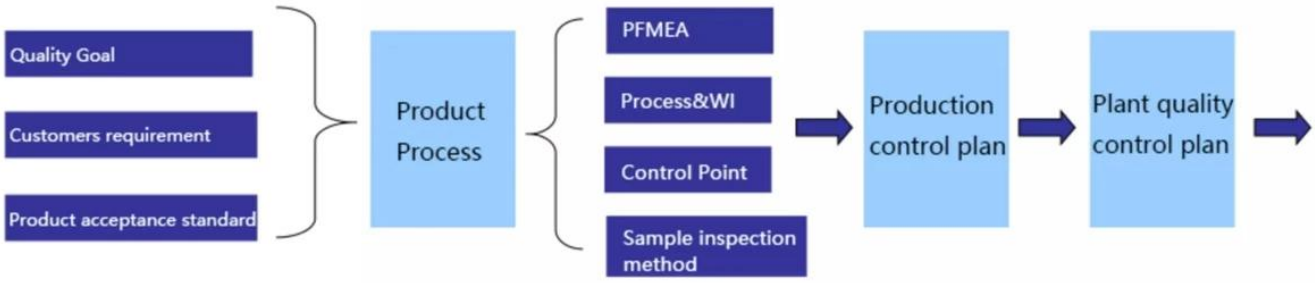
Process Flow Chart

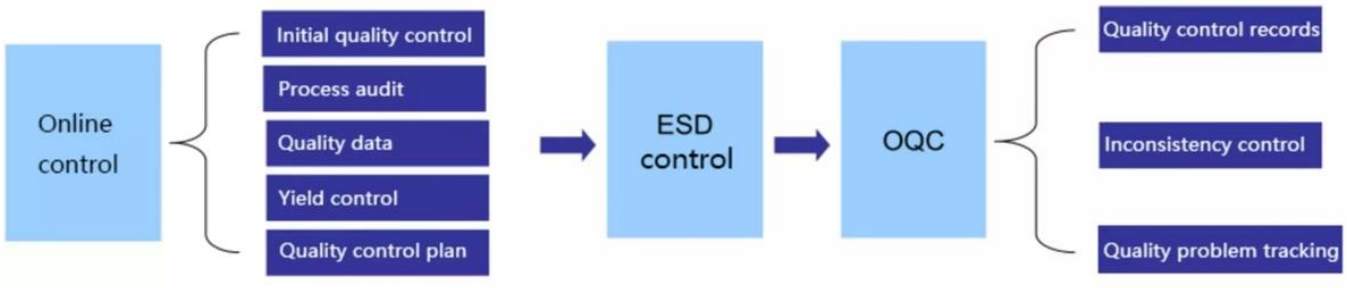
O-LEADING
To Be Reliable, To Be Valuable



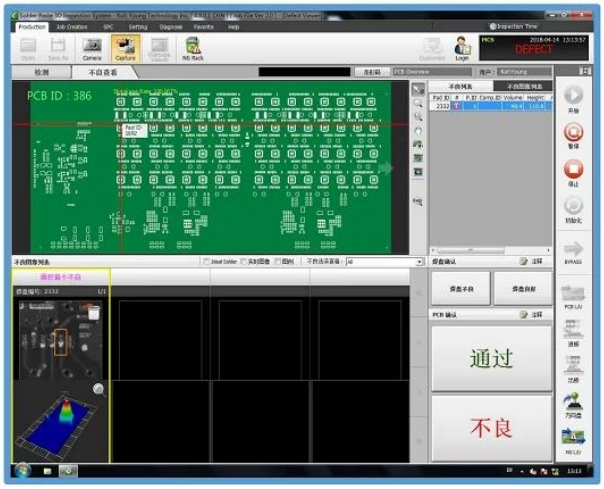
Quality Control Process

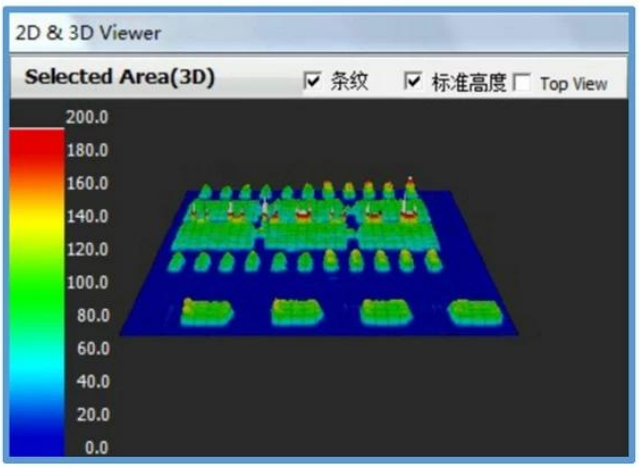
O-LEADING
To Be Reliable, To Be Valuable

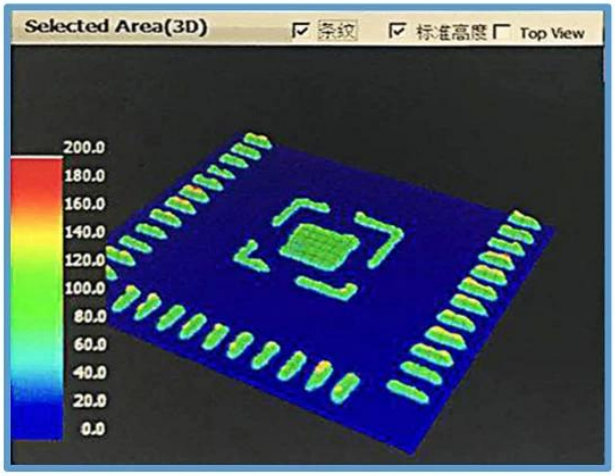




KOHYOUNG solder pasteig check SPI Figure 3 d imaging







Our Team

O-LEADING CUSTOMER

To be RELIABLE

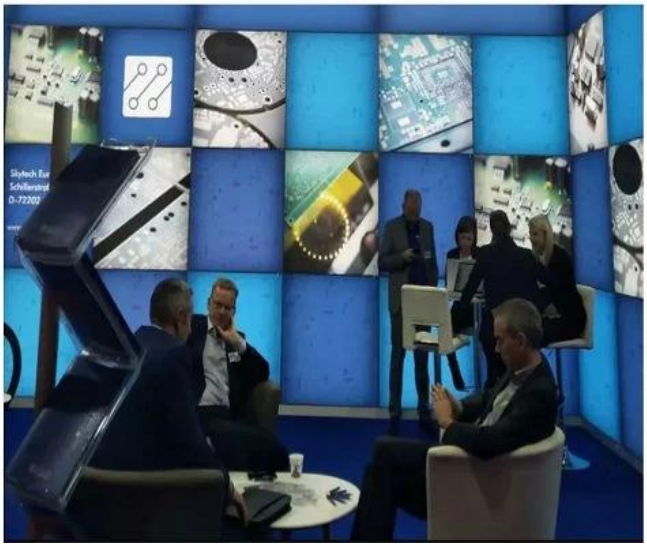
Quality first ,

Customer supreme ,

Scientifically management ,

Striving for famous brand

THE CUSTOMER IS KING



To be VALUABLE

Science and technology keeps head ,

Put people first,

Be precise and practical,

contribute sincerely

Factory PCB

Automatic vacuum press machine

Drilling Machine

Pattern Plating Machine

Scrubbing Machine

Developing Machine

Routing Machine

High-speed flying probe machine

E-test Machine

Factory SMT

HOW O-LEADING MAKE A PROJECT FOR YOU

ırdware Dispenser Application Not

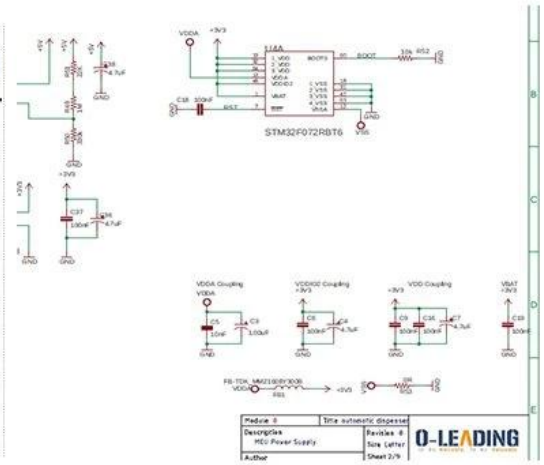
Automatic Dispenser Application Not

Voltage Table

Volt Pin Number	Description
VDD	Battery Voltage
+3V3	+3.3V
+5V	+5V
USB_+5V	USB 5V input
+5V/2	Isolated +5V
+12V	12V DC Drive

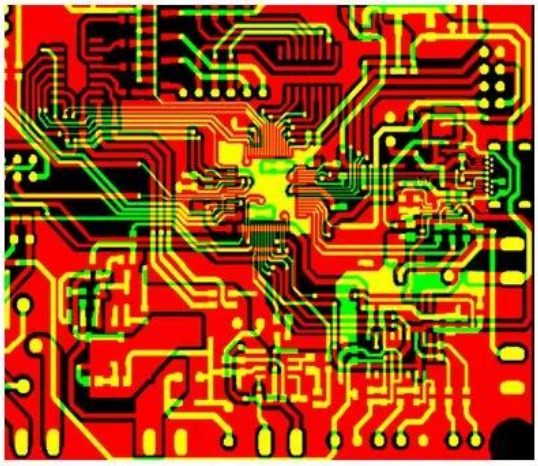
STM32F072 PINOUT table

Wire Name	Description	DIO	Mode	Note
SHTN_TOF	Shutdown Time of flight sensor		Output	Logic '0' to shutdown
I2C_SCL_TOF	I2C communication with time of		I2C1 SCL	
I2C_SDA_TOF	flight sensor		I2C1 SDA	
I2C_SCL_IR	I2C communication with		I2C2 SCL	
I2C_SDA_IR	thermopile sensor		I2C2 SDA	
RATE_LC	Load cell control pins		Output	
DOUT_LC			Output	

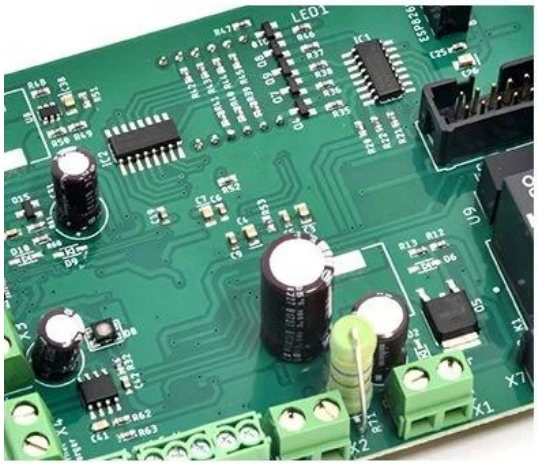


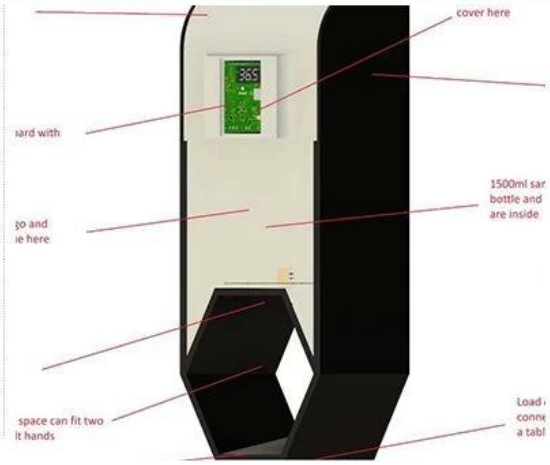
HARDWARE schematics

PCB PRODUCTION COMPONNETS SOURCING



Qty	Value	Device	Parts	Description
4	AK500/2	AK500/2	X1, X2,	CONNECTOR
1	AK500/3	AK500/3	X7	CONNECTOR
1	1241148	MA04-2	SV2	
1	PPPC04	MA04-2	SV1	8 POS , 4*2 FEMALE PIN HEADE
1	ML10	ML10	SV4	HARTING
1	8MHZ	XTALL_CSTCE8M	X5	CSTCE8M00G52-R0 RESONATOR
1	0R	R-0603	R53	Thick Film Resistors - SMD 0603
2	10R	R-0603	R12, R5	Thick Film Resistors - SMD 0603
8	100R	R-0603	R1, R2,	Thick Film Resistors - SMD 0603
1	270R	R-0805	R15	Thick Film Resistors - SMD 0605
1	330R	R-0603	R11	Thick Film Resistors - SMD 0603
9	680R	R-0603	R20, R3	Thick Film Resistors - SMD 0603
17	1k	R-0603	R9, R10	Thick Film Resistors - SMD 0603
2	4.7k	R-0603	R17, R6	Thick Film Resistors - SMD 0603
2	5.1k	R-0603	R18, R1	Thick Film Resistors - SMD 0603
9	10k	R-0603	R16, R3	Thick Film Resistors - SMD 0603





PCB Assembly MECHANICAL DESIGN


Skyworth 创维


和而泰
H&T INTELLIGENT CONTROL


dongweikeji
东威科技


美的 Midea


STAR-NET
星网锐捷


FORYOU
ADAYO
华阳集团


EDIFIER®


Cultraview 金锐显


3nod三诺


T&W


TCL


AcBel
康舒科技
ACBEL POLYTECH INC.


Honeywell


Schneider
Electric


ZTE中兴


EMERSON.


BYD

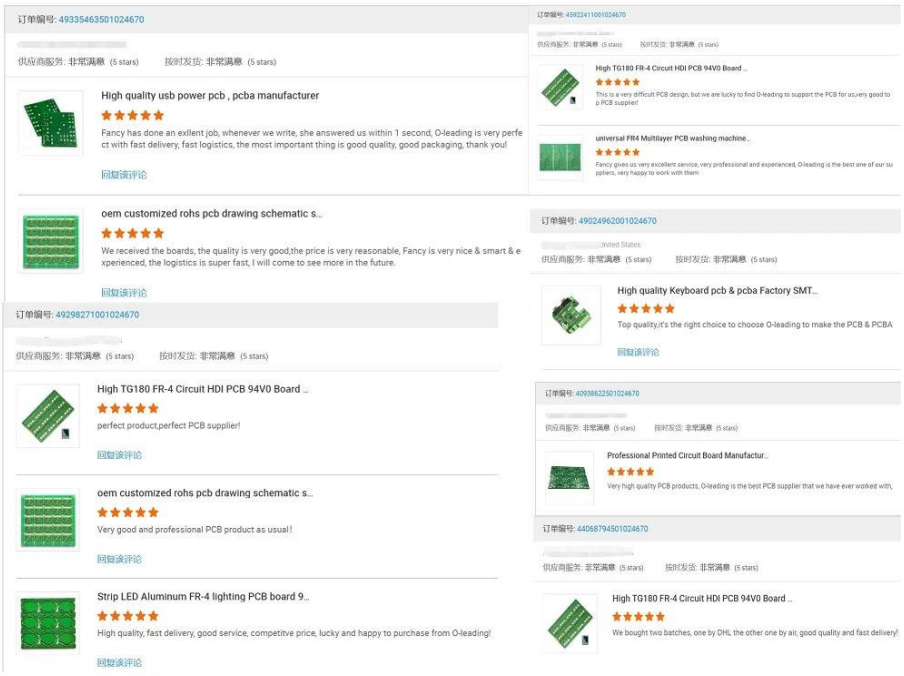

PHILIPS


TE
connectivity

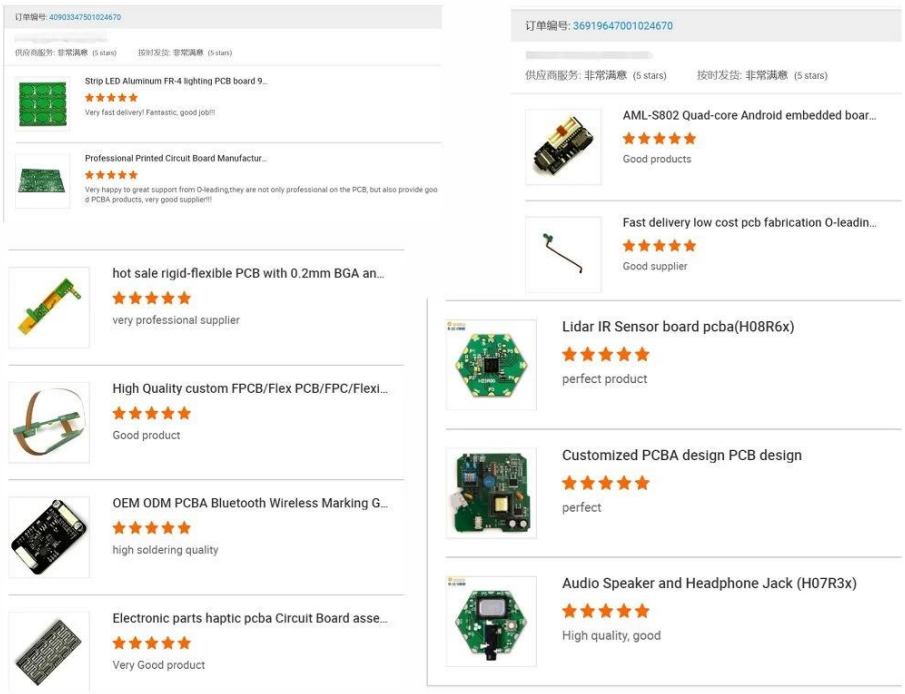

VIDEOTON

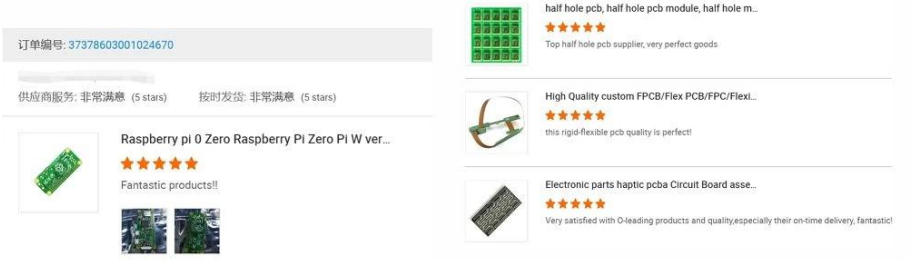
O-LEADING CUSTOMER REVIEW

CUSTOMER VOICE IS EXTREMELY IMPORTANT TO US



LISTEN TO CUSTOMER VOICE





Be kind to your client, because he has many choices, but he chooses you instead.

Certifications

O-LEADING TRAINING

Keep LEARNING

There's a phrase in Buddhism, 'Beginner's mind.'

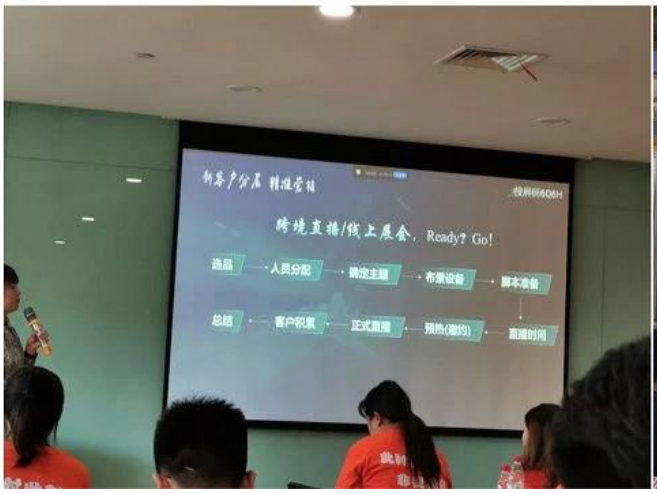
It's wonderful to have a beginner's mind

WE HAVE A DREAM

Keep RUNNING

I would like to live to study and not study to live.

----Bacon



CICC CERTIFICATION
INSPECTION CERTIFICATION

CICC CERTIFICATION
嘉泰认证

QUALITY MANAGEMENT SYSTEM CERTIFICATE

Certificate No: 18118Q10347R0S

We hereby certify that

O-LEADING SUPPLY CHAIN(HK) CO.,LIMITED

Credit No：61691591-000-07-18-7

Registration Add: FLAT/RM 1205 12/F TAI SANG BANK BUILDING 130-132 DES VOEUS ROAD CENTRAL HK

Business Add: 1313, Floor 13, Fortune Building, Danshui Town, Huiyang District, Huizhou, Guangdong, China

Has implemented and maintains a **Quality Management System**

Which fulfils the requirements of the following standards

GB/T19001-2016 idt ISO9001:2015

Scope of certification

Sales of printed circuit boards

Initial Issuance period: February 27, 2018

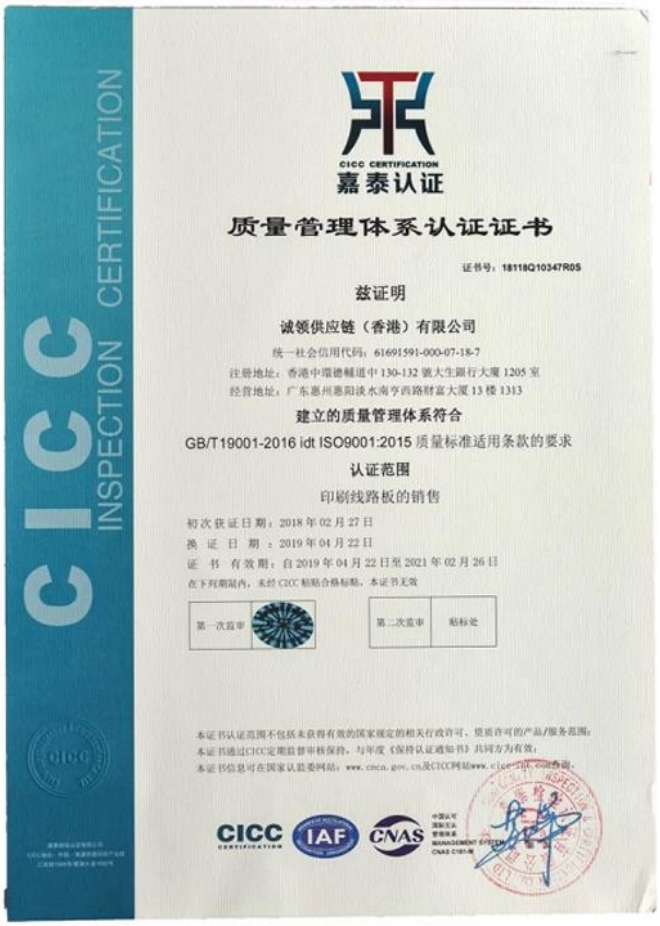
Renewal date: April 22, 2019

This certificate is valid during: April 22, 2019 ~ February 26, 2021

This certificate is invalid without CICC qualified label in the following period

First supervision and audit		Second supervision and audit	Qualified mark

CICC IAF CNAS



CICC CERTIFICATION
INSPECTION CERTIFICATION

CICC CERTIFICATION
嘉泰认证

质量管理体系认证证书

证书号：18118Q10347R0S

兹证明

诚领供应链（香港）有限公司

统一社会信用代码：61691591-000-07-18-7

注册地址：香港中環德輔道中130-132號大生銀行大廈 1205 室

经营地址：广东惠州惠阳淡水南亨西路财富大厦13楼1313

建立的质量管理体系符合

GB/T19001-2016 idt ISO9001:2015 质量标准适用条款的要求

认证范围

印刷线路板的销售

初次获证日期：2018年02月27日

换 证 日 期 ：2019年04月22日

证 书 有效期：自2019年04月22日至2021年02月26日

在下列期限内，未经CICC贴标合格标贴，本证书无效

第一次监审		第二次监审	贴标处

CICC IAF CNAS

SGS

Test Report No. SZXEC1900530401 Date: 30 Mar 2019 Page 1 of 6

O-LEADING SUPPLY CHAIN (HK) CO.,LIMITED

1313,FLOOR 13, FORTUNE BUILDING, DANSHUI TOWN, HUIYANG DISTRICT, HUIZHOU, GUANGDONG, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : OSP

SGS Job No. :	RP19-005089 - SZ
Date of Sample Received :	22 Mar 2019
Testing Period :	22 Mar 2019 - 30 Mar 2019
Test Requested :	Selected test(s) as requested by client.
Test Method :	Please refer to next page(s).
Test Results :	Please refer to next page(s).
Conclusion :	Based on the performed tests on submitted sample(s), the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP) , Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) , and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch

Tina

Tina Fan
Approved Signatory

SGS

Test Report No. SZXEC1900530401 Date: 30 Mar 2019 Page 2 of 6

Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SZX19-005304.001	Green"PCB"

Remarks :

(1) 1 mg/kg = 1 ppm = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC62321-5:2013, IEC62321-7-2:2017, IEC 62321-6:2015 and IEC62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit	MDL	001
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	8
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1,000	mg/kg	8	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND

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Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com
SGS Bldg, No.2, Jianghua Industrial Park, No.430, Jihua Road, Bantian, Longgang District, Shenzhen, China 518129 t (86-755) 25328888 f (86-755) 83106190 www.sgsgroup.com.cn
中国·深圳·龙岗区坂田吉华路430号江灏工业园4栋SGS大厦 邮编: 518129 t (86-755) 25328888 f (86-755) 83106190 e sgs.china@sgs.com

UL Product iQ™

ZPMV2.E490354 - WIRING, PRINTED - COMPONENT

Wiring, Printed - Component

See General Information for Wiring, Printed - Component

O-LEADING SUPPLY CHAIN (HK) CO LTD
ROOM 1205, 12/F
TAI SANG BANK BLDG
130-132 DES VOEUS ROAD
CENTRAL, HONG KONG

E490354

Type	Cond Width Min mm(in)	Min Edge mm(in)	Cond Thk mic(mil)	SS/ DS/ DSO	Max Area Diam mm(in)	Solder Limits C	sec	Max Oper Temp C	Flame Class	Meets UL796 DSR	CTI
Multilayer (mass laminate) printed wiring boards.											
O-LEADING-401	0.1 (0.004)	0.3 (0.012)	34 (1.34)	DS	12.7 (0.5)	260	10	130	V-0	-	-
O-LEADING-407	0.08 (0.003)	0.2 (0.008)	17 (0.67)	DS	9.7 (0.4)	260	10	130	V-0	All	-
Multilayer printed wiring boards.											
O-LEADING-408	0.125 (0.005)	0.125 (0.005)	12 (0.47) Int:136	DS	50.8 (2.0)	280	20	130	V-0	All	*
Single layer printed wiring boards.											
O-LEADING-002	0.38 (0.015)	1.14 (0.045)	34 (1.34)	SS	19.1 (0.8)	260	10	105	V-0	All	-
O-LEADING-003	0.38 (0.015)	1.14 (0.045)	34 (1.34)	SS	19.1 (0.8)	260	10	130	V-0	▲	-
O-LEADING-033	0.15 (0.006)	0.3 (0.012)	34 (1.34)	SS	25.4 (1.0)	260	10	120	V-0	All	-
O-LEADING-205	0.1 (0.004)	0.3 (0.012)	34 (1.34)	DS	69.6 (2.7)	260	10	130	V-0	All	-
O-LEADING-206	0.15 (0.006)	0.33 (0.013)	17 (0.67)	DS	69.6 (2.7)	260	10	130	V-0	All	-
O-LEADING-D01	0.14 (0.006)	0.15 (0.006)	33 (1.30)	DS	25.4 (1.0)	260	10	130	V-0	All	*
O-LEADING-S01	0.25 (0.010)	0.25 (0.010)	17 (0.67)	SS	25.4 (1.0)	260	4	130	V-0	All	*

WIRING, PRINTED - COMPONENT | UL Product iQ

O-LEADING-S02	0.2 (0.008)	0.2 (0.008)	17 (0.67)	SS	25.4 (1.0)	260	4	130	HB	▲	*
O-LEADING-S03	0.25 (0.010)	0.25 (0.010)	34 (1.34)	SS	25.4 (1.0)	260	4	130	V-0	All	*

* - CTI marking is optional and may be marked on the printed wiring board.

Marking: Company name or file number and type designation. May be followed by a suffix to denote factory identification or burning test classification.

Process Capability

PCB Production Capabilities	
Layer Count	1Layer-32Layer
Finished copper thickness	1/3oz-12oz
Min Line width/spacing internal	3.0mil/3.0mil
Min Line width/spacing external	4.0mil/4.0mil
Max Aspect Ratio	10:1
Board thickness	0.2mm-5.0mm
Max Panel size(inches)	635*1500mm
Minimum Drilled Hole Size	4mil
PIated Hole Tolerance	+/-3mil
BIind/Buried Vias (AII Types)	YES
Via Fill(Conductive,Non-Conductive)	YES
Base Material	FR-4,FR-4high Tg.Halogen free material,Rogers,Aluminium base,Polyimide,Heavy Copper
Surface finishes	HASL,OSP,ENIG,HAL-LF,lmmersion silver,lmmersion Tin,Gold fingers,Carbon ink

SMT Production Capabilities

PCB Material	FR-4,CEM-1,CEM-3,Aluminum-based board,FPC
Max PCB size	510x1500mm
Min PCB size	50x50mm
PCB Thickness	0.5mm-4.5mm
Board thickness	0.5-4mm
Min Components size	0201
Standard chip size component	0603 and larger
Component max height	15mm
Min lead pitch	0.3mm
Min BGA ball pitch	0.4mm
Placement precision	+/-0.03mm

Packaging & Delivery

Shipping service

Quick Turn Lead Time		
Layer Count:	Lead Tim	Special Requirement
1L/2L	2-3days	24 Hours,48 Hours
4L	3-4days	48 Hours
6L	4-5days	72 Hours
8L	5-6days	NA
10L	6-7days	NA
12L	7-8days	NA
14L	8-9days	NA

Standard Lead Time		
Layer Count:	Sample Lead Time	Volume order lead time
2L	4 days	10 days
4L	5 days	11 days
6L	6 days	12 days
8L	8 days	14 days
10L	10 days	16 days
12L	12 days	18 days
14L	14 days	20 days
16-32L	18 days	24 days

FAQ

1. How do O-Leading ensure quality?
Our high quality standard is achieved with the following.
1.1 The process is strictly controlled under ISO 9001:2008 standards.
1.2 Extensive use of software in managing the production process
1.3 State-of-art testing equipments and tools. E.g. Flying Probe, X-ray Inspection, AOI (Automated Optical Inspector) and ICT (in-circuit testing).
1.4.Dedicated quality assurance team with failure case analysis process
1.5.Continuous staff training and education

2. How do O-Leading keep your price competitive?
Over the last decade, prices of many raw materials (e.g. copper, chemicals) had doubled, tripled or quadrupled; Chinese currency RMB had appreciated 31% over US dollar; And our labor cost also increased significantly.
However, O-Leading have kept our pricing steady. This owns entirely to our innovations in reducing cost, avoiding wastes and improving efficiency. Our prices are very competitive in the industry at the same quality level.
We believe in a win-win partnership with our customers. Our partnership will be mutually beneficial if we can provide you an edgeon cost and quality.

3. What kinds of boards can O-Leading process?
Common FR4, high-TG and halogen-free boards, Rogers, Arlon, Telfon, aluminum/copper-based boards, PI, etc.

4. What data are needed for PCB & PCBA production?
4.1 BOM (Bill of Materials) with reference designators: component description, manufacturer's name and part number.
4.2 PCB Gerber files.
4.3 PCB fabrication drawing and PCBA assembly drawing.
4.4 Test procedures.
4.5 Any mechanical restrictions such as assembly height requirements.

5. What's the typical process flow for multi-layer PCB?
Material cutting → Inner dry film → inner etching → Inner AOI → Multi-bond→ Layer stack up Pressing → Drilling → PTH → Panel Plating → Outer Dry Film → Pattern Plating → Outer etching → Outer AOI → Solder Mask → Component Mark → Surface finish → Routing → E/T → Visual Inspection.

6. What's the key equipments for HDI manufacturing?
Key equipment list is as following: Laser drilling machine, Pressing machine, VCP line, Automatic Exposing machine, LDI and etc.
The equipments we have are the best in the industry, laser drilling machines are from Mitsubishi and Hitachi, LDI machines are from Screen(Japan), Automatic Exposing machines are also from Hitachi, all of them make we can meet customer's technical requirements.

7. How many types of surface finish O-lead can do?
O-the leader has the full series of surface finish, such as: ENIG, OSP, LF-HASL, gold plating (soft/hard), immersion silver, Tin, silver plating, immersion tin plating, carbon ink and etc. .. OSP, ENIG, OSP + ENIG commonly used on the HDI, we usually recommend that you use a client or OSP OSP + ENIG if BGA PAD size less than 0.3 mm.

8. What's your capability for FPC? Can O-Leading provide SMT service also?
O-Leading can fabricate FPC from single layer to 8layer, the working panel size can be as large as 2000mm*240mm, please find the details in the page "Flex Capability"
We also provide SMT one stop service to customer.

9. What are the main factors which will affect the price of PCB?
Material;
Surface finish;
Technology difficulty;
Different quality criteria;
PCB characteristics;
Payment terms;
Different manufacturing countries.

10. What's the definition of PCB, PWB and FPC and what's the difference?
PCB is short for Printed Circuit Board;
PWB is short for Printed Wire Board, same meaning as Printed Circuit Board;
FPC is short for Flexible Printed Board.

11. What factors should be considered when choosing the material for a PCB board?
Below factors should be considered when we choose the material for PCB:
The material's Tg value should be greater than the operation temperature;
Low CTE material has good performance of thermal stability;

Good thermal resistance performance: Normally PCBs are required to resist 250℃ for at least 50s. Good flatness; In consideration of the electrical properties, low loss/high permittivity material is used on high frequency PCB; Polyimide glass fiber substrate used for flexible PCB; Metal core is used when the product has strict requirement of heat dissipation.

12. What’s the merits of O-leading's rIgid-flex PCB?

O-leading’s rigid-flex PCB has the characters of both FPC and PCB, so it can be used in some special products. Some part is flexible while the other part rigid, it can help save product’s interior space, reduce product volume and improve performance.

13. How to you make the impedance calculation?

The impedance control system is done using some test coupons, the SI6000 soft and the CITS 500s equipment from POLAR INSTRUMENTS.
The equipment measures the impedance on a representative track configuration coupon of which the client has given us a determinate value and tolerance.